

Hot rolled products	Standard	Steel grades
Mild non-alloy steels for direct cold-forming	EN 10111	DD11 – DD14
Non-alloy structural steels	EN 10025-2	S235JR – S355K2
Weather resistant structural steels	EN 10025-2	S235J0W – S355K2W
Steels for the manufacture of simple pressure vessels	EN 10207	P235S – P275SL
Weldable fine-grain structural steels for pressure vessels	EN 10028-3, EN 10028-5	P275NH – P460ML2
Heat-resistant pressure-vessel steels	EN 10028-2	P235GH – P355GH 16Mo3 13CrMo 3-4
Special steel grades for gas cylinders and gas vessels	EN 10120	P245NB – P355NB
Fine-grain structural steels, normalised rolled	EN 10025-3	S275N – S355NL
Fine-grain structural steels, thermomechanically-rolled	EN 10025-4	S275M – S460ML
High-strength steels for cold-forming, normalised rolled	EN 10149-3	S260NC – S355NC
High-strength steels for cold-forming, thermomechanically-rolled	EN 10149-2	S315MC – S900MC
Bainitic steel grades	Material data sheet	SZBS600-SZBS800
Manganese bor steel grades	Material data sheet	22MnB5

Cold-rolled steel products	Standard	Steel grades
Mild steel grades for cold forming	EN 10130	DC01 – DC07
Mild steel grades for enamelling	EN 10209	DC01EK – DC06EK
Bake-hardening steel grades with high yield strength for cold forming	EN 10268	HC180B – HC220B
Micro-alloyed steel grades with high yield strength for cold forming	EN 10268	HC260LA - HC500LA
Isotropic steel grades (I-Steels) with high yield strength for cold forming	EN 10268	HC260I – HC300I
General structural steel	DIN 1623	S215G
IF steel grades with high yield strength for cold forming	EN 10268	HC220Y – HC260Y
Airhardening temper steel grades	Material data sheet	RobuSal® 800 – RobuSal® 900
Manganese bor steel grades	Material data sheet	22MnB5

Hot dipped galvanised steel products	Standard	Steel grades
Mild steel grades for cold forming	EN 10346	DX51D – DX57D
Structural steels	EN 10346	S220GD – S550GD
Micro-alloyed steel grades with high yield strength for cold forming	EN 10346	HX260LAD – HX420LAD
IF steel grades with high yield strength for cold forming	EN 10346	HX180YD – HY260YD
DP steels, for cold forming	EN 10346	HCT450XD – HCT780XD
Bake-hardening steels with high yield strength for cold forming	EN 10346	HX180BD – HX300BD

Electro-zinc coated steel products	Standard	Steel grades
Mild steel grades for cold forming	EN 10152	DC01+ZE – DC07+ZE
Bake-hardening, steel grades with high yield strength for cold forming	EN 10268	HC180B+ZE – HC220B+ZE
Micro-alloyed, steel grades with high yield strength for cold forming	EN 10268	HC260LA+ZE - HC500LA+ZE
Rephosphorised, steel grades with high yield strength for cold forming	EN 10268	HC220I+ZE – HC300I+ZE
IF steel grades with high yield strength for cold forming	EN 10268	HC220Y+ZE – HC260Y+ZE
Structural steels	DIN 1623	S215G+ZE

Pre-painted material	Standard	Steel grades
Hot-dipped galvanised and FolaSal® pre-painted mild steel grades for cold forming	EN 10346	DX51D – DX57D
Hot-dipped galvanised, FolaSal® pre-painted structural steels for cold forming	EN 10346	S220GD – S350GD
StronSal® hot-dipped galvanised and FolaSal® pre-painted mild steel grades for cold forming	EN 10346	DX51D – DX54D
StronSal® hot-dipped galvanised, FolaSal® pre-painted structural steels for cold forming	EN 10346	S220GD – S320GD
FolaSal® pre-painted mild steel grades for cold forming	EN 10130	DC01 – DC07
Electro-zinc coated and FolaSal® pre-painted mild steel grades for cold forming	EN 10152	DC01+ZE – DC07+ZE

Other grades on request.

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